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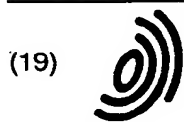
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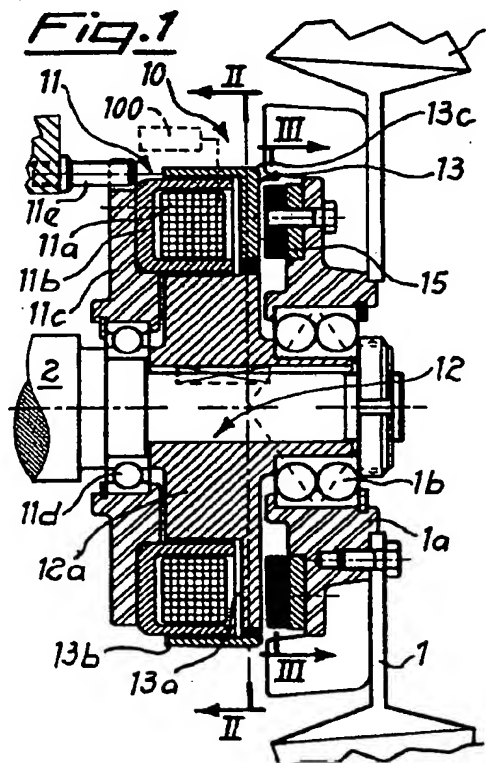
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(54) **Device for transmitting the movement for motor-vehicle fans with a front-linkage induction coupling**

(57) A device for transmitting the movement to a fan (1) cooling the cooling liquid of a motor vehicle, comprising movement generating means (2;2a,2b) on which the fan (1) is mounted by means of an idle support (1a), characterized in that it comprises an induction coupling (10) with a front-linkage electromagnetic operating system (11a,11b) having a conducting element (15;115) integral with said fan (1,1a).



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Description

[0001] The present invention relates to a device for transmitting the movement to fans for cooling the cooling liquid of motor vehicles, comprising a coupling of the electromagnetic type with front magnetic linkage and adjustable induction current.

[0002] It is known that, in the technical sector relating to cooling and the cooling liquids contained in motor-vehicle radiators, there exists the need to force air onto the radiator itself in order to obtain more rapid dissipation of heat from the liquid to the exterior, said forced-air flow being obtained by causing rotation of a fan which is normally mounted either on the shaft of the water pump or on a driven shaft carrying a pulley which receives movement from a belt actuated by the crankshaft.

[0003] It is also known that said fan must be made to rotate only when a certain predefined temperature of the water is reached, said temperature being detected by means of a thermostat which actuates an electromagnetic clutch, closing of which starts rotation of the fan.

[0004] Said electromagnetic clutches have the drawback, however, that they start rotation of the fan at the speed of rotation of actuating pulley, without the possibility of varying the speed of rotation of the fan depending on the variation in operating speed of the latter.

[0005] More particularly, a motor-vehicle fan must be able to rotate:

- at a lower speed than the speed of the drive shaft for cooling in conditions where there is a low external temperature;
- at a speed equal to or even greater than that of the drive shaft in the case of higher external temperatures or use in demanding conditions which cause overheating of the engine;
- at zero speed or with the fan which does not rotate at all or which remains in the idle condition with respect to the drive shaft, in the case of particularly low temperatures at which further cooling is of no use or even damaging.

[0006] In an attempt to obtain these performance characteristics, couplings of the mixed type with electromagnetically operated friction clutches and drive couplings based on the use of parasitic currents generated by the rotation of a conducting element in the vicinity of permanent magnets have been developed. This solution is for example known from DE-32 03 143 which describes an arrangement in which the crankshaft is connected to the rotor of an electromagnetic clutch to which an armature connected to the fan for direct drive is coupled, whereas, for slow speeds, the engagement between a conducting disc, rotating together with the drive shaft, and the permanent magnets integral with the fan is used, said engagement causing transmission

of movement at a slow speed on account of the relative slippage between the two parts.

[0007] With this solution, however, it is not possible to obtain either the idle (stopped) condition of the fan or a speed which is greater than that of the drive shaft.

[0008] In order to overcome these drawbacks, EP-0,317,703 describes a coupling which, re-applying the solution of the prior publication DE-32 03 143, also envisages a second electromagnetic clutch which, in combination with the other ones, is able to achieve three different operating conditions, but not a speed of the fan greater than that of drive shaft.

[0009] Both the solutions also have a structural limitation due to the fact that the slow speed is predefined by the size of the electromagnet forming the operating system for the clutch and it is therefore not possible to regulate the slow speed of rotation of the fan in a variable range corresponding to the actual temperature conditions of the engine.

[0010] The technical problem which is posed, therefore, is that of providing a device for transmitting the rotational movement to a fan cooling the cooling liquid of motor vehicles, which is operated by a single operating means and which allows the fan to run with a number of revolutions which can be controlled and adjusted according to the actual cooling requirement of the engine, which also includes the possibility of keeping the fan stopped in the case of very low external temperatures.

[0011] Within the scope of this problem a further requirement is that the device should be controlled by means of direct detection of the temperature of the cooling liquid and allow selection of both manual and automatic operation.

[0012] These technical problems are solved according to the present invention by a device for transmitting the movement to a fan cooling the cooling liquid of a motor vehicle, which is integral with a support element and which comprises a coupling of the electromagnetic type with front linkage and adjustable induction current. Further details may be obtained from the following description of a non-limiting example of embodiment of the invention provided with reference to the accompanying drawings in which:

- Figure 1 shows a schematic axial section through the device for transmitting movement to the fan according to the present invention with an asynchronous type induction coupling;
- Figure 2 shows a cross-section along the plane indicated by II-II in Fig. 1, illustrating the arrangement of the front pole shoes of the rotor of the coupling according to Fig. 1;
- Figure 3 shows a cross-section along the plane indicated by III-III in Fig. 1, illustrating the disc of conducting material;
- Figure 4 shows a schematic axial section through the device for transmitting the movement to the fan

according to the present invention with a synchronous-type induction coupling;

- Figure 5 shows a cross-section along the plane indicated by V-V in Fig. 4, illustrating the arrangement of the front pole shoes of the rotor of the coupling according to Fig. 4;
- Figure 6 shows a cross-section along the plane indicated by VI-VI in Fig. 4, illustrating the associated disc of conducting material;
- Figure 7 shows a cross-section similar to that of Fig. 1 of a first variation of an example of embodiment of the device according to the invention;
- Figures 8a,8b show a cross-section similar to that of Fig. 1 of a second variation of an example of embodiment of the device according to the invention;
- Figures 9a,9b show a cross-section similar to that of Fig. 1 of a third variation of an example of embodiment of the device according to the invention;
- Figures 10,11 show a cross-section similar to that of Fig. 1 of a fourth variation of an example of embodiment of the device according to the invention;
- Figure 12 shows a cross-section similar to that of Fig. 1 of a fifth variation of an example of embodiment of the device according to the invention;
- Figure 13 shows a cross-section similar to that of Fig. 1 of a sixth variation of an example of embodiment of the device according to the invention;
- Figure 14 shows a cross-section similar to that of Fig. 1 of a seventh variation of an example of embodiment of the device according to the invention;
- Figure 15 shows a cross-section similar to that of Fig. 1 of an eighth variation of an example of embodiment of the device according to the invention.

[0013] As shown in Fig. 1, the device for transmitting movement to a cooling fan 1 for motor vehicles is arranged between the fan itself and an actuating shaft 2 and, for the sake of convenience of the description, longitudinal direction will be understood as being that direction parallel to the longitudinal axis of the actuating shaft 2.

[0014] The fan 1 is in turn joined to a plate 1a mounted on the shaft 2 by means of a bearing 1b.

[0015] In a first embodiment, the transmission device comprises an induction coupling 10 consisting of an electromagnet 11 formed by an annular coil 11a inserted inside an annular, C-shaped, soft-iron support 11b joined to an associated disc 11c concentrically mounted on the shaft 2 via a bearing 11d; the disc 11c and the coil 11a are therefore idle with respect to the shaft 2 and kept rotationally fixed by means of a pin 11e arranged in the longitudinal direction and integral with the engine casing.

[0016] The coil 11a may be supplied with currents regulated externally for example by means of a potentiometer or equivalent control circuit 100 (indicated by broken lines in Fig. 1).

[0017] The shaft 2 also has, coaxially mounted on it, a rotor 12 formed by a central body 12a, locked in rotation with the shaft 2 itself, and by a radially peripheral part 13 substantially in the form of an inverted "L" which forms together with the body 12a a seat 13a designed to contain partially the electromagnet 11.

[0018] In greater detail (Fig. 2), the longitudinal arm 13b and the radial arm 13c of the "L" are made of magnetizable material and the internal edge of the radial arm 13c is shaped with shoes 13d extending radially towards the axis of rotation at regular angular intervals.

[0019] Said radial shoes 13d therefore define a corresponding number of radial seats 13e which allow engagement with corresponding radial shoes 12d and seats 12e in the central body 12a of the rotor 12.

[0020] The engagement between the two parts is achieved by means of a bead of insulating material 14 applied for example by means of braze-welding.

[0021] The induction coupling 10 is completed by a ring 15 of conducting material, such as copper; the thickness of the ring must be such as to prevent contact with the rotor 12, with respect to which, however, it must be kept at a minimum distance in order to favour linkage of the flux lines of the magnetic field, as will emerge more clearly below.

[0022] In this way the rotor forms the front-linkage element of the induction coupling and its shoes 13d and 12d form respectively the N polarity (NORTH=+) and S polarity (SOUTH=-) thereof which produce magnetic induction of the asynchronous type with front linkage, able to cause rotation of the ring 15 and hence the fan 1.

[0023] The operating mode of the coupling is as follows:

- a current is supplied to the electromagnet 11a, which generates parasitic currents which produce a magnetic field, the flux lines of which are linked to the ring 15;
- at the same time rotation of the rotor 12, which rotates together with the shaft 2, produces the alternating passing movement of the polarities 12d (=N) and 13e (=S) inside the air gap between the electromagnet 11 and the ring 15, causing a variation in the flux which tends to cause the rotation, with it, of the conducting ring 15 and therefore the fan 1.

[0024] In this way since the ring 15 is driven with a certain slippage with respect to the rotor 12, the fan 1 will rotate in turn at a speed lower than that of the driving shaft 2.

[0025] By adjusting the excitation current of the electromagnetic 11 it is therefore possible to adjust the magnetic field induced and therefore the speed of rotation of the fan 1 which is able to pass from a stopped

condition (current=0) to a full speed condition (current=MAX) passing through intermediate conditions which are basically adjustable with continuity by means of adjustment of the excitation current of the electromagnet which may be performed using very simple and low-cost devices 100 positioned at a distance from the device, but in the vicinity of the user who is able to perform manual adjustment, or else connected to programmed central control units which automatically adjust the speed of rotation of the fan on the basis of the real temperature conditions which occur during the various conditions of use.

[0026] Figs. 4 to 6 show the synchronous embodiment of the induction coupling according to the invention in which the conducting ring 115 connected to the plate 1a of the fan 1, is formed by means of circular rim sections 115a arranged inside a pair of concentric discs 115b and 115c which short-circuit the said segments.

[0027] In this way each pair of radial shoes 13d and 12d of the rotor 12 corresponds to a single segment 115a of the conducting disc 115 and operation of the front-linkage coupling becomes synchronous.

[0028] Fig. 7 shows a first variation of an example of embodiment of the asynchronous device according to the invention in which the electromagnet 111 is provided such that the annular C-shaped support 111b of the coil 111a has a permanent annular magnet 111g on the radial end wall.

[0029] In this embodiment the conducting ring 15 of the fan 1, is therefore always linked to the rotor 12 and the adjustment of its speed is performed by supplying current to the electromagnet 111 which, being excited, produces a magnetic field which tends to neutralise the permanent magnetic field.

[0030] Adjusting the strength of the current supplied to the electromagnet 111 causes a corresponding adjustment of the strength of the residual magnetic field and therefore the speed of rotation of the fan.

[0031] Figs. 8a, 8b show a further example of embodiment of the asynchronous transmission device in which the induction coupling 11 is associated with an electromagnetic friction clutch 200.

[0032] More particularly the device has a rotor 212 with a second C-shaped seat 213 concentric with the preceding seat and designed to contain partially a second electromagnet 211; on the opposite side to the electromagnet 211, the rotor 212 has seats 220 designed to contain respective springs 221 which push against a disc 223 of friction material mounted on the rotor 212 by means of pins 223a.

[0033] In this way the disc 223 rotates together with the rotor, but is also able to perform a translatory movement towards/away from the disc 1a supporting the fan 1, in particular the disc 223 will always be pushed into contact with the ring 15 by the springs 221 (Fig. 8a) and will instead be detached from the ring 1a by the magnetic attraction produced by excitation of the electromagnet 211.

[0034] With this configuration it is possible to obtain a rotation of the fan with a number of rotations equivalent to that of the actuating shaft (electromagnets 11 and 211 de-energised) or a slower rotation with a continuously adjustable number of revolutions, in the case of the induction coupling 11 engaged and the friction clutch disengaged (electromagnets 11 and 211 energised).

[0035] Similar operation occurs in the embodiments according to Figs. 9a,9b where the electromagnetic friction clutch 200 is formed by the electromagnet 211 and by an armature 323 connected to the support 1a of the fan 1 by means of a resilient element 323a, so that energisation of the electromagnet 211 (Fig. 9a) causes recall of the armature 323 and direct-drive connection of the fan to the rotor 212, while de-energisation of the electromagnet 211 and energisation of the electromagnet 11 (Fig. 9a) allows rotation of the fan 1 at a slower speed than the rotor 212, but continuously adjustable by means of adjustment of the excitation current of the coil 11.

[0036] Fig. 10 shows a transmission device according to the invention in which the movement to the rotor 412 is transmitted by means of a pulley 2a actuated by a toothed belt 2b connected to a drive shaft (not shown). In addition to the induction coupling 11, 15, the device comprises a friction clutch 400 concentric with the induction coupling which comprises a disc 423 made of friction material integral with the support 1a of the fan 1 and a disc 423b rotationally integral with the rotor 412 with respect to which it may be translated towards/away from the disc 423 guided by pins 423a and as a result of the thrust of a fluid supplied into an associated chamber 423c via supply ducts 423d.

[0037] Fig. 11 shows a transmission device according to the present invention, similar to that of Fig. 10, in which the thrusting action on the disc 423b and therefore the engagement of the friction clutch 400 is performed by springs 421 housed in associated seats 420 of the rotor 412, while the thrusting action exerted by the fluid supplied to a chamber 423c causes the return movement of the disc 423 towards the rotor 412 and therefore disengagement of the friction clutch.

[0038] Fig. 12 illustrates a further variation of embodiment of the transmission device according to the present invention, wherein the variable current front-induction coupling 11 is associated with a first electromagnetically engaging friction clutch 200 and a second electromagnetically engaging friction clutch 500 connected to the disc 1a supporting the fan 1 by means of a gearing of the epicyclic type 550.

[0039] More particularly, a fixed shaft 3 has, mounted on it, via bearings 3a, a pulley 2a which is made to rotate by a toothed belt 2b connected to a shaft of the vehicle engine.

[0040] The rotor 512 has three concentric seats 13a, 213a and 513a inside which the associated electromagnets 11, 211, 511 are housed.

[0041] The electromagnet 511 is designed to attract a respective armature 523 integral with a planet-wheels carrier 551 of the said epicyclic gearing 550, said armature 523 and said planet-wheels carrier 551 having between them a resilient membrane 523a designed to allow a displacement of the said armature in the axial direction.

[0042] As can be seen from the figure, said epicyclic gearing 550 is of the type with a sun wheel 553 fixed on the shaft 3, said sun wheel having, meshing on it, the planet wheels 551a carried by the associated planet-wheels carrier 551 and also meshing with the disc 1a. The epicyclic gearing 550, finally, is closed at the front by a cup 554 designed to keep the gearing sealed so as to avoid the leakage of lubricant.

[0043] The operating principle of the device is as follows:

- in order to obtain a number of revolutions of the fan greater than the number of revolutions of the pulley 2a, the electromagnet 511 is energised so that the armature 523 is drawn towards the rotor 512 and engages rotationally with the latter; in this way the rotational movement is transmitted to the fan 1 by means of the planet-wheels carriers 551, the planet wheels 551a and the disc 1a, and the fan 1 therefore rotates, with respect to the pulley 2a, with a number of revolutions multiplied by a factor derived from the dimensions of the epicyclic gearing 550;
- in order to obtain a speed of rotation of the fan equal to the speed of rotation of the pulley 2a, the electromagnet 511 is de-energised and the electromagnet 211 energised, thus drawing the armature 223 into engagement with the rotor 12; in these conditions the movement to the fan 2 is transmitted directly via the disc 1a and the fan therefore rotates with a number of revolutions substantially identical to that of the pulley 2a;
- in order to obtain a speed of the fan which is less than the speed of the pulley 2a, both the electromagnets 511 and 211 are de-energised and the induction electromagnet 11 is also energised, this also allowing, as has already been seen, adjustment of the speed of the fan 1;
- in order to obtain the condition where the fan is at a standstill, it is sufficient to disengage all the electromagnets 11, 211 and 511, disengaging completely the fan which, being mounted idle on the fixed shaft 3 is not able to rotate except by means of the connection to the pulley 2a.

[0044] Fig. 13 shows a constructional variation of the device according to Fig. 12 in which the engagement of the intermediate friction clutch producing direct-drive operation via the drive shaft is determined by the thrusting force of a spring 221, while the disengagement of the said clutch is determined by excitation of the coil 211 in a similar manner to that described in connection

with Fig. 8a.

[0045] In Fig. 14 it is envisaged that operation of the friction clutches is obtained by means of the thrusting force of a fluid supplied to corresponding chambers formed between the body of the rotor 512 and discs rotationally integral with the latter, but movable translationwise from/towards the latter in a similar manner to that described and illustrated in Fig. 10.

[0046] Fig. 15 shows, on the other hand, an embodiment similar to that of Fig. 14, in which the intermediate friction clutch 1211 effects the connection of the fan 1 to the rotor 1512 by means of jaws 1260 arranged symmetrically on opposite sides of a radial extension 1215 of the support 1a of the fan 1 and gripped around said extension by the thrusting action of springs 1221 which react on the rotor 1212.

[0047] With this configuration it is possible to avoid the axial thrusts which are exerted by the intermediate clutch 1211 on the support 1a which in turn exerts a moment on the support bearing of the epicyclic gearing, reducing the life thereof.

[0048] All the configurations described which envisage the engagement of friction clutches by means of springs essentially ensure safety conditions which result in rotation of the fan, and therefore cooling, also in the event of an electrical fault which prevents correct supplying of the various control circuits.

Claims

1. Device for transmitting the movement to a fan (1) cooling the cooling liquid of a motor vehicle, comprising means (2;2a,2b) for generating the movement, on which the fan (1) is mounted by means of an idle support (1a), characterized in that it comprises an induction coupling (10) with front-linkage electromagnet operation (11a,11b) having a conducting element (15;115) integral with said fan (1, 1a).
2. Device according to Claim 1, characterized in that said induction coupling (11) comprises means (100) for adjusting the excitation currents of the electromagnet (11a, 11b).
3. Device according to Claim 1, characterized in that said induction coupling (11) comprises a rotor (12;112;212;312;412;512) arranged between said electromagnet (11a,11b) and conducting element (15;115) and rotationally integral with said actuating means (2;2a,2b).
4. Device according to Claim 1, characterized in that said rotor is formed by a central body (12a) and by a radially peripheral part (13) substantially in the form of an inverted "L" which forms together with the body (12a) a seat (13a) designed to contain partially the electromagnet (11).

5. Device according to Claim 4, characterized in that said central body (12a) of the rotor (12) has radial shoes (12d) at regular angular intervals and a corresponding number of seats (12e).
6. Device according to Claim 4, characterized in that the internal edge of the radial arm (13c) is shaped with shoes (13d) extending radially towards the axis of rotation at regular angular intervals and defining a corresponding number of radial seats (13e) for engagement with corresponding radial shoes (12d) and seats (12e) of the central body (12a) of the rotor (12).
7. Device according to Claim 4, characterized in that the engagement between two parts (12a,13) is achieved via a bead (14) of insulating material.
8. Device according to Claim 1, characterized in that the induction coupling is of the asynchronous type.
9. Device according to Claim 8, characterized in that the conducting element integral with the fan (1) consists of a continuous ring (15).
10. Device according to Claim 1, characterized in that the induction coupling (11) is of the synchronous type.
11. Device according to Claim 10, characterized in that the conducting element integral with the fan (1) consists of a plurality of circular rim sections (115a) short-circuited by a first ring (115b) radially outside and by a second ring (115c) radially inside said segments (115).
12. Device according to Claim 1, characterized in that said induction coupling (11) is associated with at least one friction clutch (200;500) concentric with respect to the said coupling.
13. Device according to Claim 12, characterized in that said friction clutch comprises an electromagnet (211) partially housed in an associated seat (213) of the rotor (212).
14. Device according to Claim 13, characterized in that said electromagnet (211) disengages the clutch, recalling a friction element (223) pushed into engagement with the support (1a) of the fan (1) by resilient means (221) reacting against the rotor (212).
15. Device according to Claim 13, characterized in that said electromagnet (211) engages the clutch, recalling a friction element (323) joined to the support (1a) of the fan (1) via a resilient membrane (323a).
16. Device according to Claim 13, characterized in that the friction clutch (400) is of the hydraulically engaging type.
17. Device according to Claim 13, characterized in that the friction clutch is of the type engaging by resilient means (421) and disengaging hydraulically.
18. Device according to Claim 12, characterized in that said induction coupling (11) is associated with an additional friction clutch (511) concentric with respect to the said coupling.
19. Device according to Claim 18, characterized in that said additional clutch (511) comprises a friction element (523) connected to the support (1a) of the fan (1) by means of an epicyclic gearing (550).
20. Device according to Claim 19, characterized in that said epicyclic gearing has a sun wheel (553) fixed onto a support shaft (3), a friction element (523) integral with the planet-wheels carrier (551) and planet wheels (551a) meshing with the support (1a) of the fan (1).
21. Device according to Claim 19, characterized in that said additional friction clutch (511) is of the electromagnetically engaging type.
22. Device according to Claim 19, characterized in that said additional friction clutch (511) is of the hydraulically engaging/disengaging type.
23. Device according to Claim 19, characterized in that the intermediate clutch (1211) is engaged by jaws (1260) pushed against a radial extension (1215) of the support (1a) of the fan (1) by the action of resilient means (1221) reacting against the rotor (1512).
24. Device according to Claim 23, characterized in that said clutch (1211) is of the hydraulically disengaging type.

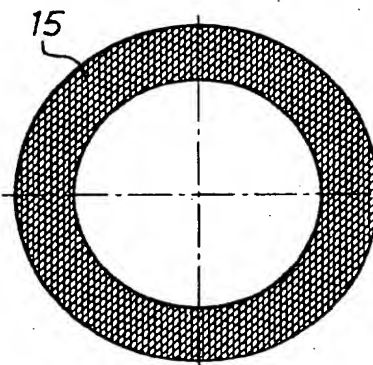
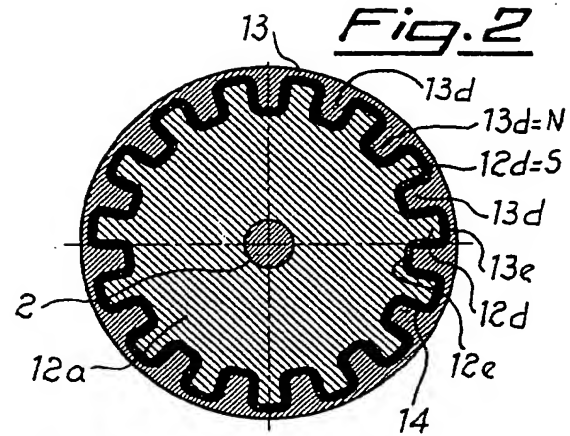
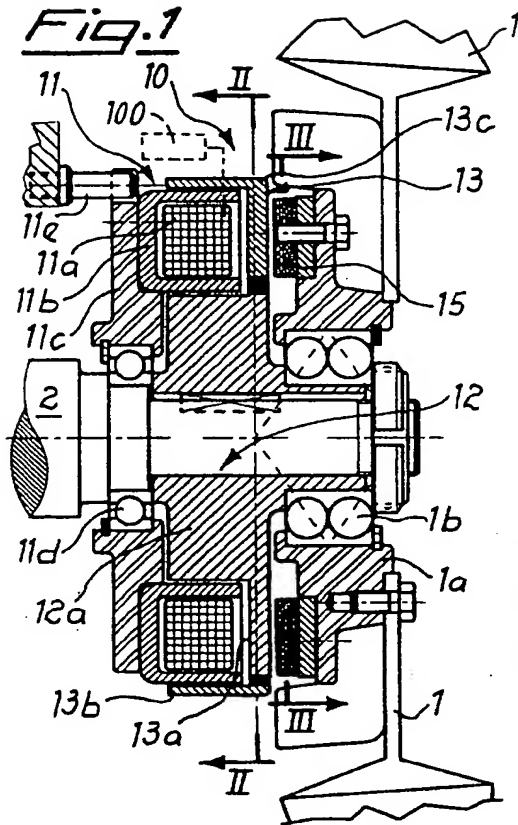


Fig. 3

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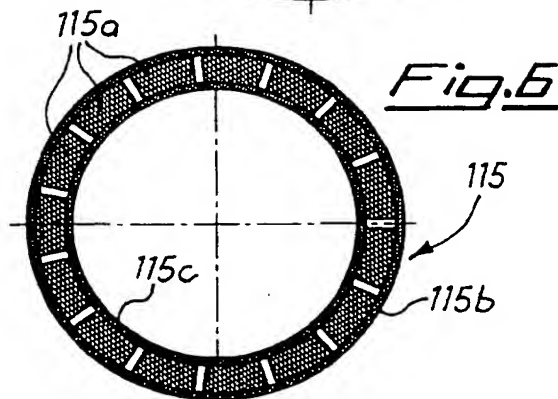
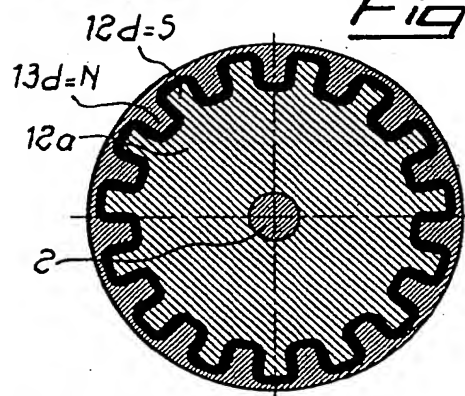
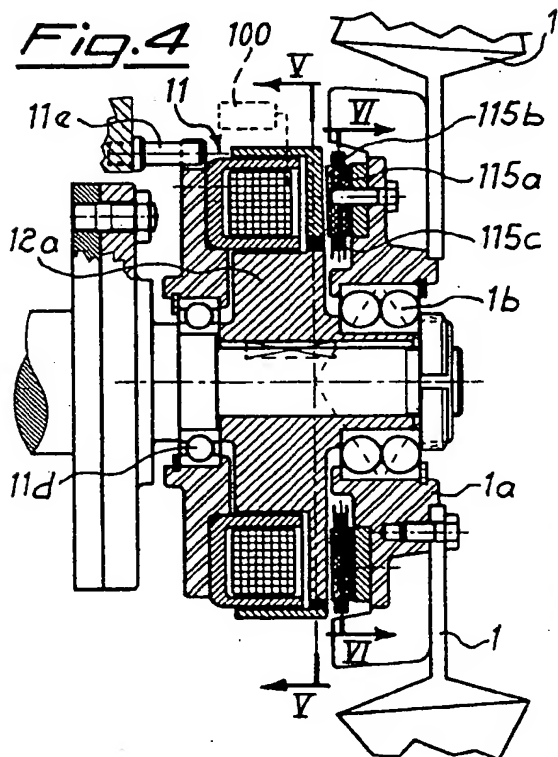


Fig. 7

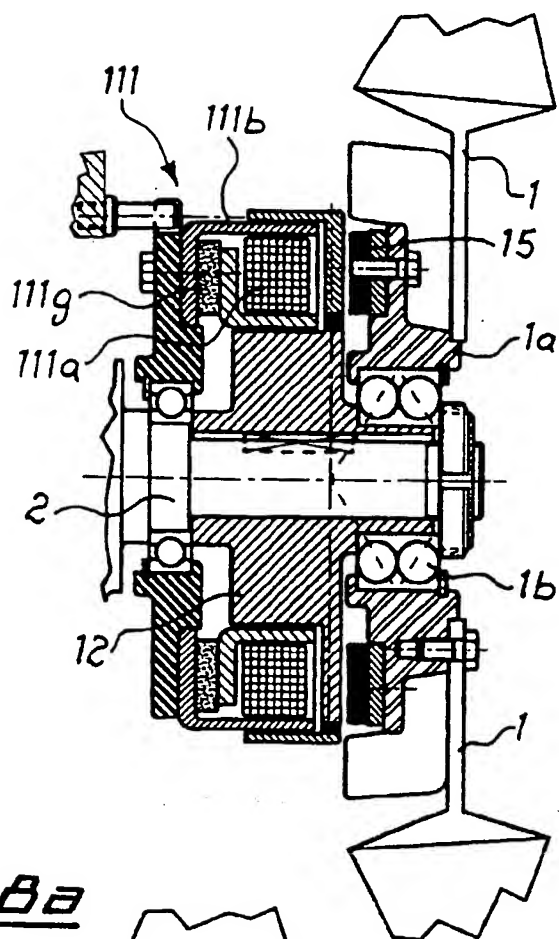


Fig. 8b

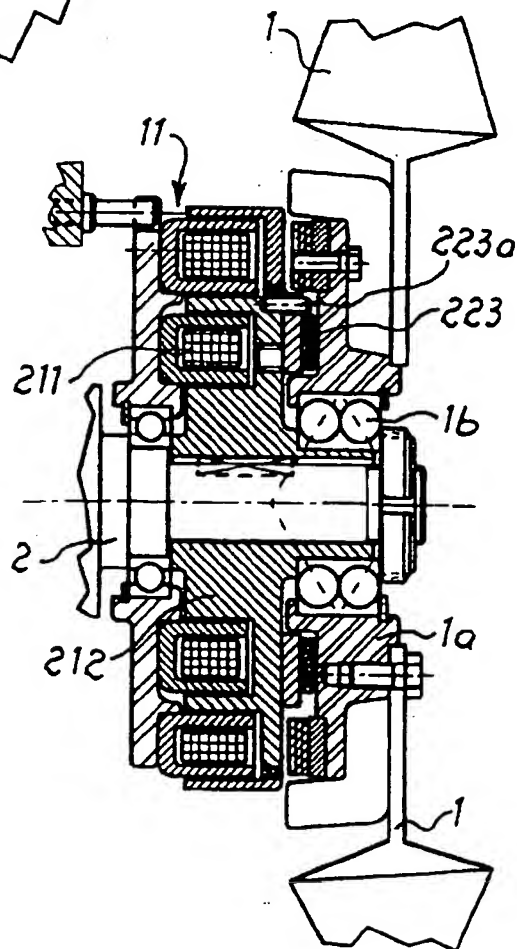


Fig. 8a

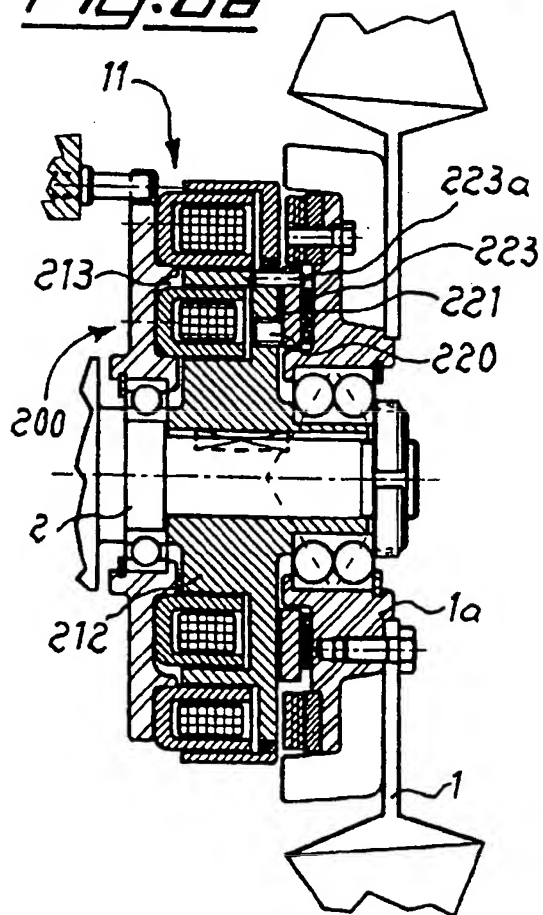


Fig. 9a

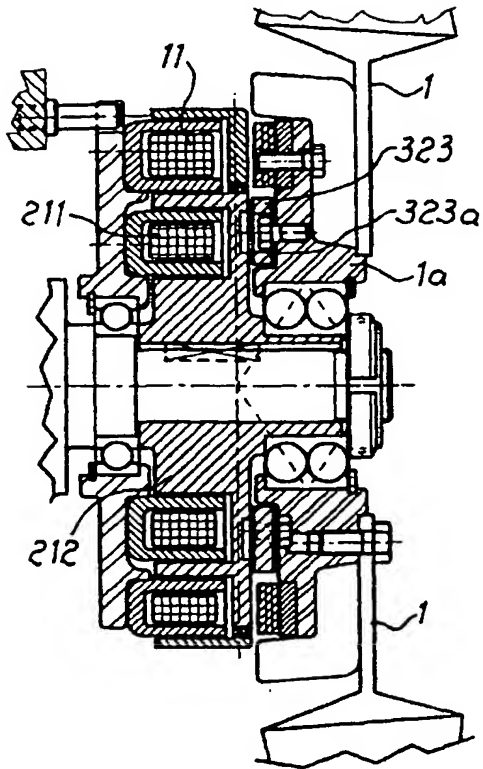


Fig. 9b

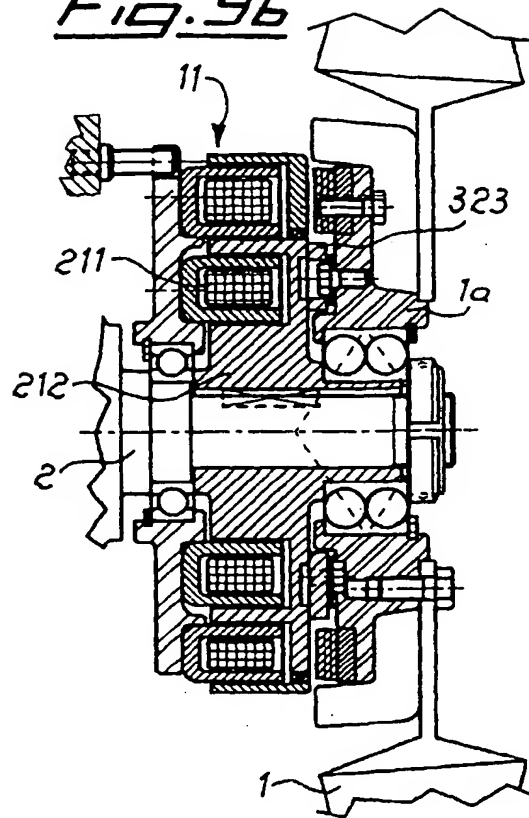


Fig. 10

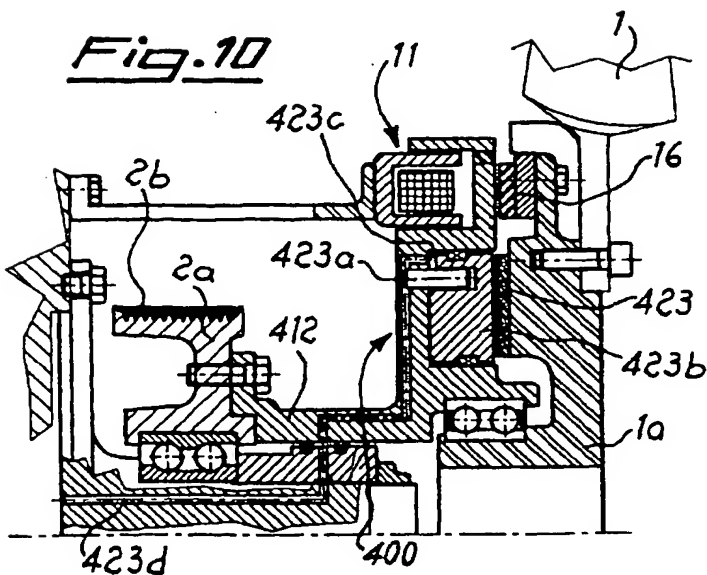


Fig. 11

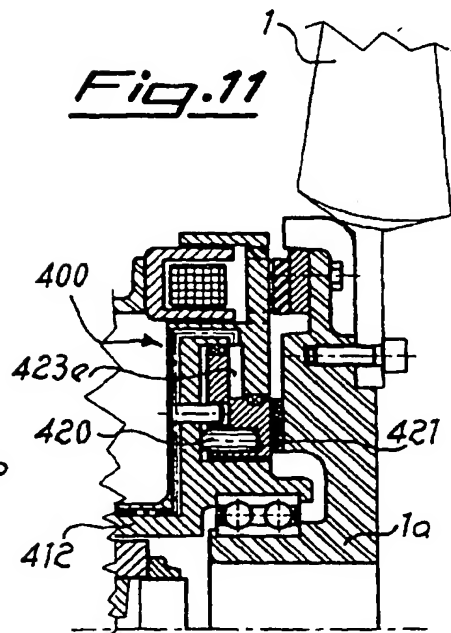


Fig.12

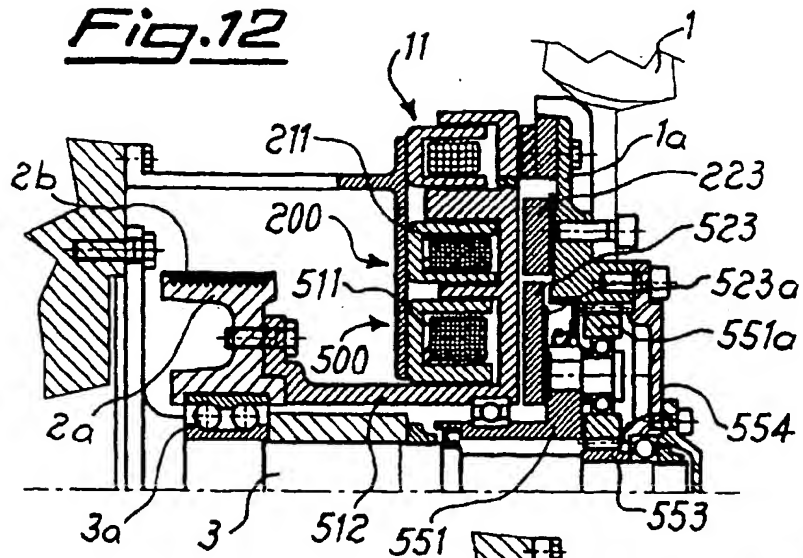


Fig.13

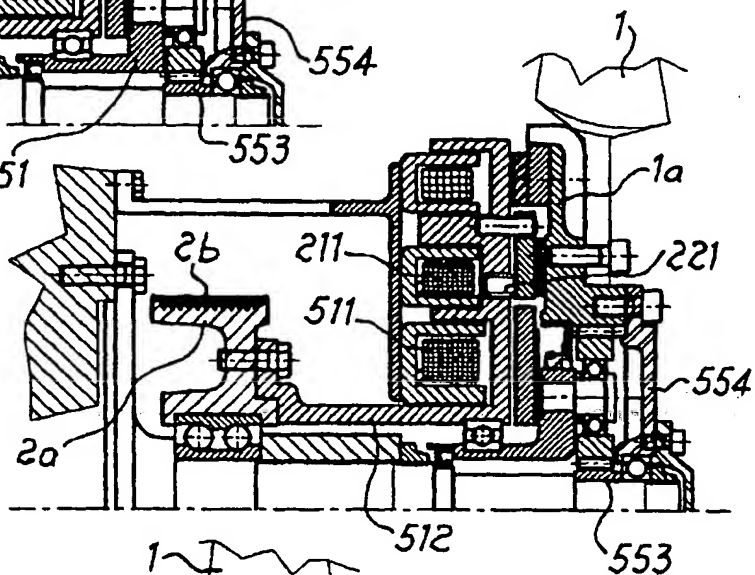


Fig.14

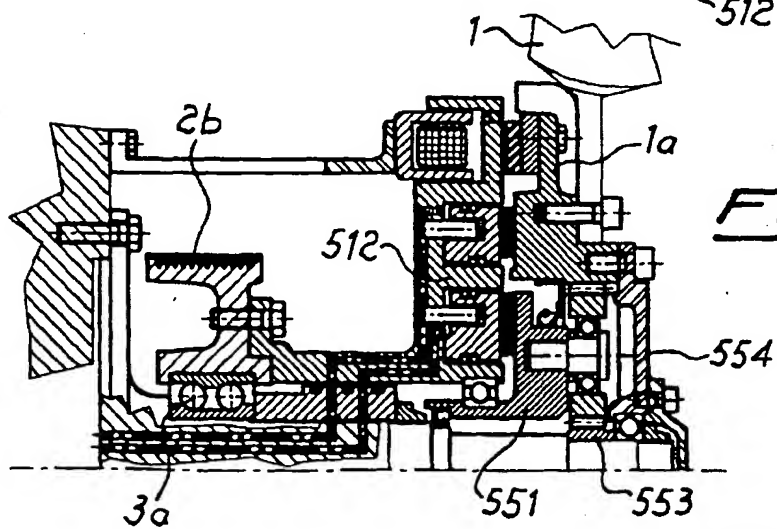
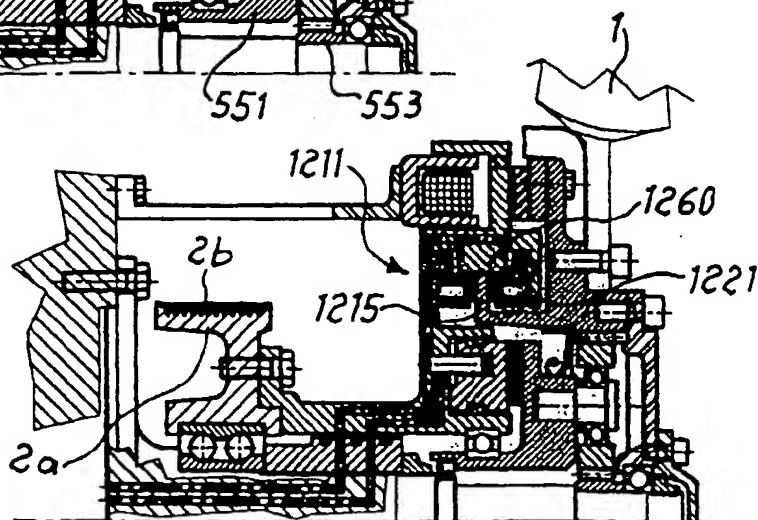


Fig.15





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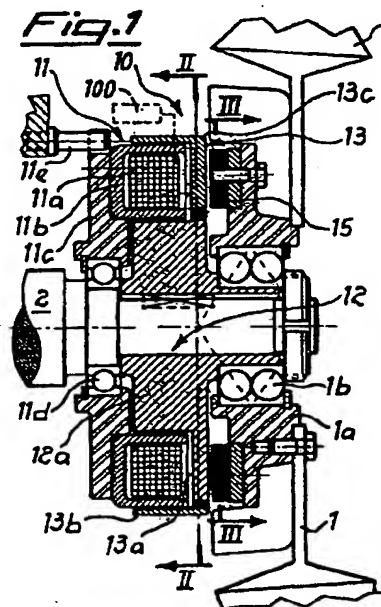
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(54) **Device for transmitting the movement for motor-vehicle fans with a front-linkage induction coupling**

(57) A device for transmitting the movement to a fan (1) cooling the cooling liquid of a motor vehicle, comprising movement generating means (2; 2a, 2b) on which the fan (1) is mounted by means of an idle support (1a), characterized in that it comprises an induction coupling (10) with a front-linkage electromagnetic operating system (11a, 11b) having a conducting element (15; 115) integral with said fan (1, 1a).





European Patent
Office

EUROPEAN SEARCH REPORT

Application Number
EP 99 20 3780

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Place of search MUNICH		Date of completion of the search 6 October 2000	Examiner Salentiny, G
CATEGORY OF CITED DOCUMENTS X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document			

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**ANNEX TO THE EUROPEAN SEARCH REPORT
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